SPLit -1

# Work Order ID 124200 -

September-11-14 11:58:22 AM

\*124200\*

Page 1

Revision ID:	D3488-041		Accept	*N900	<b>1040</b>	100	)*	Setup Sta	rt *N	S1*
	9/10/14 Start Qty: 8.00 9/10/14 Req'd Qty: 8.00	*8* *8*		Cust Item Customer		Ť		Sto	<sup>pp</sup> *N	S2*
Approvals:	Process Plan: MC5	Date: 14-69-12	Tooling: SPC (Y/N):		Date:	-	F	Run Sta Sto	~1/	R1*
Sequence ID/ Work Center ID	Operation	Date.	Set Up/ Run Hours	Tool ID	Pate: Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr					Couc	Qi,j	Qty	Nulliber	Stamp
D3488 DSK101	Rev B REV D				16					
*100 *100* Doosan  Doosan Lathe		er Dwg DSK 101 & Folio FA0	0.00 0.00 625	DAS 40 9-89		Ä	7.8			DAS 25 9-89
110 *110* QC Quality Control	2-Deburr QC2- Inspect parts off m Memo	achine FAI/FAIB	0.00	DAS 40 9-89		7	X	Ø		DAS 25 9-89

DQA:	AM R	Date:	14/12		WORK ORDER NON	-CC	ONFO	RMANCE / UP		ork Order up	odate only	DART
Work Orde	124 10. D 34 10. 14-	2 <i>0</i> 0 88-	-I 04		Rework Scrap X Use-as-is Suspected Unapproved		Thern	Skid-tube Machining X noforming Large Fab	AGAINST DE  Crosstube  Small Fab  Finishing  Composite	Pro	/PROCESS  Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root Cause	Date	Step	Qty	Desc	ription of work order update or non-conformance		nitial ief Eng	Actio Descrip		Sign & Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved	14/10/14	100	ı	was Toler Hole Size Check To Ba RL vert	The Bone/Drill combo  Made at Max  ance can so the  .297 to Be over  2- Tools has been  cet and will be sent  connected.  Tooling was not  no be fore hools were  in Production	1 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	DAS 16 1-89 2042	Scrap and 6 Bottch M 17 D6103-0	22543	DAS 40 9-89	14/11/12 DAS 08 9-59	DAS 16 9-89 Q ZC42 14/10/14
. 24	1 -					FAI	ULT CAT	EGORY	9.37			
Landi C. ea-	Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspection Marks/Ch Turning S		General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	on Incomplete/Unc ions Incomplete/Ur ned/off center iled	qualified	Outside Dim Over/ <del>Under</del> Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct ssing Vrong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other		
	Wave/Tw			10	Fit/Function		100 mg	Sequence			1,275,477	

Work Order ID 12	420	00
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\*124200\*

Page 2

September-11-1	14 11:58:22	AM		"   74	17()()^							Page 2
Item ID: Revision ID: Item Name:	D3488-041 Blade Fitting	LH		*N900040100* Setup Start Stop							14	122
Start Date: Required Date Reference:	9/10/14 : 9/10/14	Start Qty: 8.00 Req'd Qty: 8.00	*8* *8*		Cust Item Customer						^I\[ \]	S2*
Approvals:	Process Pl QC:	an:	Date:	Tooling: SPC (Y/N):		Date: Date:			Run	Start Stop	^IVI	R1* R2*
Sequence ID/ Work Center I 120 *120*	D	Operation Description HAAS CNC VERTICAL	MACHINING #1	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accep Qty	t Rejo Qty		Reject Number	Insp. Stamp
HAAS 1 HAAS CNC vertica	I machine #1	Memo 1-Machine as	s per Folio FA625 & Dwg	0.00 3 D34882-Deburr	3-4/11	64	7	10				JH Zari
*130		QC2- Inspect parts off ma	chine FAI/FAIB	0.00	5-6),		I	1				
QC Quality Control		Memo		0.00	XH/11/0-	1		/	_			
<sup>140</sup> <b>*1△</b> ∩*		QC8- Inspect parts - secon	d check	0.00	B. 2 1	4/11/12		7	ď	/		DAS 08 9-89
QC Quality Control		Memo		0.00		11/2						

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D	QA:	94	wt	Date:	14/1:	2/13	The state of the s							DART
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Ĕ	A Closed	21/	VVSTA	Date.		14/							7	
V	Work Orde	er: _	121	+20	00-	.	DISPOSITION	_			AGAINST DE	PAKTIVIENT		
ı		-	734	188	DIL	1	Rework	4		Skid-tube	Crosstube		Water Jet	Engineering
ı	Part N	10	⊅34	.00-	-04		Scrap Use-as-is N	+	100	Machining 1 noforming	Small Fab Finishing	The second second	d. Eng. Coor. re/Packaging	Quality Other
ı	NCR N	lo.	14-	441-	7		Suspected Unapproved		111011	Large Fab	Composite	1100/0101	Supplier	
L								_			14	-		
	Root		Data	Chara	04.	Desci	ription of work order update		Initial	Act		Sign & Date	Verification	QC Inspector
-	Cause	+	Date	Step	Qty	Test	Mank at The TOPOF	Cr	ief Eng	Descr	iption	Date	verification	QC IIISPECTOI
	esign oc/Data	-	14/10/14	100	1					ACCEPTABLE	DEVIATION	DAS		
	uip/Tooling						part Has Been Buffeld		DAS 22	STRUCTURES		40 9-89		
На	andling/Pre						cause dim 7.620		949	UPT AAFO			7.6	
М	laterial						each 2.600 at one	11		UCT APPE	C160) -	14/10/14	,	14/11/12
0	perator	V				Sport		1	3				14/11/12	
01	ffset/Setup				De	Open	ator error.	14	0.19				11/11	14/11/12
Pr	rocess					set	up wait Readin bila.						(DAS	
	upplier	1					hig						<b>38</b>	
	raining		141										0489	+
	ransport		114											
U	napproved							FA	ULT CA	TEGORY				*
H	Landir	ng Ge	ear				General					_		
		E	Bending				Bend		Folio/F	rogram	$\mathbb{Z}$	Outside Dim	ensions	Pressure/Forced
	DAS		Centre No	t Concen	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
	80 es-e		Cracks				Broken/Damage/Defect		Hardwa	ire		Part Incorre		Temperature/Cure
	50.0	manuscript (in	Crimp/Kin	k/Ripple,	/Wave		Burrs		. W	ion Incomplete/Ur		Part Lost/Mi		Weld
			Cuffs				Contamination			ions Incomplete/L	Jnclear	Part Moved		Wrong Stock Pulled
V		1	Crushing			7 14 14	Countersink	-	West Committee of the C	ned/off center		Positioned V		lother
	A 4	- C	Heat Treat		Today	1	Cut Too Short	-	Mislabe			Power Loss/		Other
4	1,590		nspection Marks/Cha		Tube	1000	Drawing Drill Holes	100	Misread Off-set			No Rono	chicati de	on selip
No.		Services 6	Furning Se		Nav	4	Finish	100	The state of	Calibration		- A. W.	Ž	
100		_	Wave/Twi				Fit/Function		No. of Contract of	Sequence		73 -		

### Work Order ID 124200

September-11-14 11:58:22 AM

\*124200\*

Page 3

Item ID: D3488-041 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Blade Fitting LH Start Date: 9/10/14 Start Oty: 8.00 \*8\* Cust Item ID: Required Date: 9/10/14 Reg'd Oty: 8.00 \*8\* **Customer:** Reference: Run Start Process Plan: Approvals: Date: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool# Plan Accept Reject Reject Insp. Work Center ID Description Run Hours Code Qty Number Qty Stamp 150 Chemical Conversion Coat per QSI005 4.1 0.00 \*150\* HandFinish 0.00 Memo Hand Finishing 160 0.00 7 \$ 14-11-17. \*160\* Powdercoat 0.00 Memo Powder Coating 170 QC3- Inspect Part Finish 0.00 \*170\* Memo 0.00 Quality Control

DQA: Aut	Date:	14/12	/11_								DART	
QA Closed:	Date:	14/	12	WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE	W	ork Order up	odate only	AEROSPACE	
Work Order: 12	420	0-1		DISPOSITION		-//	AGAINST	DE	PARTMENT	/PROCESS		
Part No	188-	041	_	Rework Scrap Use-as-is Suspected Unapproved		l l	Skid-tube Crosstube  Machining Small Fab  moforming Finishing  Large Fab Composite		4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other	
Root Cause Date	Step	Qty	Descr	iption of work order update or non-conformance	0.000	nitial ief Eng	Action Description		Sign & Date	Verification	QC Inspector	
Design Doc/Data Equip/Tooling V Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved	. 120	Z	und 188 to AF	er tolerance at base.  If dim is up to 0.003"  or tolerance at base.  If Up to 6.007° under  lerance at aft and.  It \$0.508 hole is aff  lor by up to 0.0092°  solin Holds Too much.	9	DAS 12 89	Acceptable. Test fit OK.		12 989 14/11/12	14/11/12 DAS 08 9-89	14/4/12	
					FAL	JLT CAT	TEGORY		4		2	
Landing Gear  Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence				General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes	Folio/Program  Grain  Hardware  Inspection Incomplete/Unqualified Instructions Incomplete/Unclear  Misaligned/off center  Mislabeled  Misread  Outside Dimensions  Over/Under tolerance  Part Incorrect  Part Lost/Missing  Part Moved  Positioned Wrong  Power Loss/Surge						Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other	
	Sequence wist in Tub			Finish Fit/Function			t of Calibrationt of Sequence					

## Work Order ID 124200

\*124200\*

Page 4

September-11-1	4 11:58:22 AM			"   72	ナンロロッ							Page 4
Item ID: Revision ID: Item Name:	D3488-041  Blade Fitting LH			Accept	*N900	040	10	<b>n</b> *	Setup	Start Stop		S1*
Start Date: Required Date: Reference:		eart Qty: 8.00 eq'd Qty: 8.00	*8* *8*		Cust Item 1 Customer:	ID:					"IU.	<b>7</b> /"
Approvals:	Process Plan: _ QC: _		Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		₹1* ₹2*
Sequence ID/ Work Center II 180 *1 2 0 * HandFinish	De De	peration scription ndFinishing Memo		Set Up/ Run Hours 0.00	Tool ID	Tool#	Code	Accept Qty	t Rej Qty		Reject	Insp. Stamp
Hand Finishing	ć		as per Dwg D3488							1		
*1 QO*	QC	5- Inspect part complet  Memo	eness to step on W/O	0.00				7	φ	14-	11-1-	2 <b>8</b> 8 8
Quality Control												
*200 *200* Packaging	Iden	tify as per dwg & Stoc	k Location: F1.00(	0.00				X7L	H	4	ell	elle (
Packaging												

DQA:			Date:										DART
			· · · · · · ·			WORK ORDER NON-	-CC	ONFOR	RMANCE / U	UPDATE			AEROSPACE
QA Closed:			Date:							W	ork Order up	odate only	
						DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	1 1
Work Orde	er:										1	14/atau tat	1 5
						Rework			Skid-tube	Crosstube	D	Water Jet	Engineering
Part N	10.					Scrap			Machining	Small Fab	_	d. Eng. Coor.	Quality
*160 *						Use-as-is			noforming	Finishing	Rec/Stor	re/Packaging Supplier	Other
NCR N	10.				-	Suspected Unapproved			Large Fab	Composite	J	Supplier	
Root					Desc	ription of work order update		nitial	A	ction	Sign &		
Cause		Date	Step	Qty		or non-conformance		ief Eng		cription	Date	Verification	QC Inspector
Design										•			
Doc/Data													
Equip/Tooling													
Handling/Pre													
Material													
Operator													
Offset/Setup													
Process													
Supplier													
Training													
Transport													
Unapproved													
							FAI	ULT CAT	regory				
Landir	ng G	Gear			_	General				_	7		
		Bending				Bend			rogram		Outside Dim	_	Pressure/Forced
	Centre Not Concentric					BOM/Route		Grain		14	Over/Under		Set-up
	Cracks					Broken/Damage/Defect		Hardwa			Part Incorred	_	Temperature/Cure
	Crimp/Kink/Ripple/Wave				-	Burrs			ion Incomplete/		Part Lost/Mi	ssing	Weld
	Cuffs					Contamination	11		ions Incomplete		Part Moved		Wrong Stock Pulled
Crushing					Countersink	1	The State of the S	ned/off center	r	Positioned V	A	7	
Heat Treat						Cut Too Short		Mislabe			Power Loss/	Surge	Other
	Inspection Strip in Tube					Drawing		Misread			120014	90	
		Marks/Ch			- 4	Drill Holes	å	Off-set			1,182		
The state of		Turning Se			7	Finish	2000	The second second	Calibration			Contract to	Sort Marie
5 5 LIPES	188	Mayo/Tw	ict in Tuh	0		Fit/Function	100	Out of S	Sequence				The state of the s

#### Work Order ID 124200 \*124200\* Page 5 September-11-14 11:58:22 AM Item ID: D3488-041 Accept \*N900040100\* Setup Start **Revision ID: Item Name:** Blade Fitting LH Stop **Start Date:** 9/10/14 Start Qty: 8.00 \*8\* **Cust Item ID:** Required Date: 9/10/14 Req'd Qty: 8.00 \*8\* **Customer:** Reference: Start Run Approvals: **Process Plan:** Date: Tooling: Date: Stop QC: Date: SPC (Y/N): Date:

Set Up/

0.00

0.00

Run Hours

Tool ID

Tool#

Plan

Code

Sequence ID/

\*210\*

Quality Control

210

Work Center ID

Operation

Description

QC21- Final Inspection - Work Order Release

Memo

Apr-11-17

Accept

Qty

Reject

Qty

Reject

Insp.

Number Stamp

DQA:			Date:			- DART							
						WORK ORDER NON-	·CC	ONFOR	RMANCE / UPDATE			_	AEROSPACE
QA Closed:			Date:							W	ork Order up	odate only	
Mork Ord	0 5.					DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS	
Work Ord	٠.				_	Rework			Skid-tube Crosstube		1	Water Jet	Engineering
Part I	Vo.					Scrap			Machining Small Fab	$\overline{}$	Pro	d. Eng. Coor.	Quality
l dici					_	Use-as-is			noforming Finishing	_	4	re/Packaging	Other
NCR I	No.					Suspected Unapproved			Large Fab Composite			Supplier	
											•		
Root					Desci	ription of work order update	- 1	nitial	Action		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Design													
Doc/Data													
Equip/Tooling													
Handling/Pre	Н												
Material	$\vdash$												
Operator													
Offset/Setup	Н												
Process	Н												
Supplier Training	Н												
Transport	Н												
Unapproved	Н												
Опарріотеа							FAI	ULT CAT	TEGORY				
Landi	ng G	iear				General							
		Bending				Bend		Folio/P	Program		Outside Dim	ensions	Pressure/Forced
		Centre No	t Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
	Cracks					Broken/Damage/Defect		Hardwa	ire		Part Incorred	ci	Temperature/Cure
	Crimp/Kink/Ripple/Wave					Burrs		Inspecti	ion Incomplete/Unqualified		Part Lost/Mi	ssing	Weld
	Cuffs					Contamination		The state of the s	tions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
ZQ 12 2.852	Crushing					Countersink		Market Committee	gned/off center		Positioned V		1
Heat Treat					1	Cut Too Short	2.5	Mislabe			Power Loss/	Surge	Other
Inspection Strip in Tube						Drawing	SEX.	Misread					
Marks/Chatter					We will	Drill Holes		Off-set			A CONTRACTOR OF THE PARTY OF TH		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
1	Turning Sequence					Finish	Y	THE RESERVE OF THE PARTY OF	Calibration				
700 100	Wave/Twist in Tube					Fit/Function	1	Out of S	Sequence				

Page 1

Work Order ID: 124200

\*124200\*

Parent Item:

D3488-041

\*D3488-041\*

Parent Item Name: Blade Fitting LH

Start Date: 9/10/14

Required Date: 9/10/14

Start Qty: 8.00

Required Qty: 8.00

X14-10-11

Comments:

IPP Rev:A New Issue 06-02-28 JLM IPP Rev:B As per Rev B 06-03-30 JLM

IPP Rev:C Now On Doosan Lathe JLM Verified BY:DD

Manufactured

No

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS7-1032-225	AELS8-1032-225	Purchased	No				Each	544.0000		32 - 28			
*AI S7-103	32-225*	*							**	H	(4	((() 1-	7

Location	Loc Qty	Loc Code		
FG	80	11176-11		
118520	80	M130565	X 28	
FP001	391			
m128649	391			
ST280	73			
m128179	73			
	Each	32.0000	8	
		**		V114 10 11

\*D6103-003\*

Round Billet, Aluminum

D6103-003

Location Loc Qty Loc Code MAT043 32 113646 12 122543 20

8

DQA:			Date:			- WART							
						WORK ORDER NON-CONFORMANCE / UPDATE							
QA Closed:			Date:							W	ork Order up	odate only	
BOUG TO THE REST						DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS	
Work Orde	r:				_						1	Water let	1 Facinossina
						Rework			Skid-tube Crosstube		Dec	Water Jet	Engineering Quality
Part N	10.				_	Scrap			Machining Small Fab noforming Finishing		4	d. Eng. Coor. re/Packaging	Other
NICD N	10					Use-as-is Suspected Unapproved		mern	Large Fab Composite	_	Rec/Stol	Supplier	
NCR N	١٠٠.				-	Suspected Onapproved			composite		J	ouppile	
Root					Desci	ription of work order update		nitial	Action		Sign &		
Cause		Date	Step	Qty		or non-conformance		ief Eng	Description		Date	Verification	QC Inspector
Design													
Doc/Data													
Equip/Tooling													
Handling/Pre													
Material													
Operator													
Offset/Setup													
Process													
Supplier	_												
Training	_		R#										
Transport	_					¥.							
Unapproved							EAL	II T CAT	regory	_			
Landir	na 6	ear				General	IA	JLI CA	ILOOKI	_			
Lariun	ig C	Bending				Bend		Folio/P	Program		Outside Dim	ensions	Pressure/Forced
			t Concen	tric		BOM/Route	-	Grain			Over/Under		Set-up
	Centre Not Concentric					Broken/Damage/Defect		Hardwa	ire		Part Incorred	ci -	Temperature/Cure
Very and the	Crimp/Kink/Ripple/Wave					Burrs	1	Inspecti	ion Incomplete/Unqualified	100	Part Lost/Mi	ssing	Weld
	Cuffs					Contamination	6	Instruct	tions Incomplete/Unclear	-	Part Moved		Wrong Stock Pulled
	Crushing				0.1	Countersink		Misalig	gned/off center	11.6	Positioned V	Vrong	
The control	Heat Treat					Cut Too Short		Mislabe	eled	1	Power Loss/	Surge	Other
	Inspection Strip in Tube					Drawing		Misread					
2 -5 2 mm	Marks/Chatter					Drill Holes		Off-set			the training		the first to the same of the s
	Turning Sequence					Finish	Out of Calibration						
	Wave/Twist in Tube					Fit/Function		Out of S	Sequence		de la companya de la		是"其"是"为"的"有

DART AEROSPACE LTD	Work Order:	124200
Description: Blade Fitting, LH / Turning Detail for D3488-1/-2	Part Number:	D3488-1
Inspection Dwg: D3488 / DSK101 Rev: B / D		Page 1 of 2

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

N.		Dimension	Accept	Reject	Method of Inspection	Comments
		Lati	ne Section		N. C.	
Ø2.150	+/-0.005	2.151	/		VERN	PHO-12
Ø2.780	+/-0.005	2 779			Mic	9-0-04
Ø3.125	+/-0.010	3,127			VERN	PHD-12-
Ø3.346	+/-0.010	3345			1/0/h	11-10
0.125 x 45°	+/-0.010 x +/-0.1°	. 125			11	PAD-12
8.000	+0.030/-0.000	8,014	V		H_6.	31006
9.250	+/-0.010	9,251	V		1.	11006
0.188	+/-0.010	. 188			15	C.
R0.032	+/-0.010	.032			Rad 6	
R0.062	+/-0.010	-062	V		1100	
Ø0.297	+0.005/-0.001	. 300			PIN G	
Ø0.430	+/-0.010	Ø 432	/		PIN G	
0.100	+/-0.010	.098	/		VERN	PHD-12
0.125	+/-0.010	130			1.	1,0-12
2.620	+/-0.010	2.619	V		1.	1,
3.500	+/-0.010	3,500				
1.005	+/-0.010	1.005			H 6	31006
Ø0.484	+0.005/-0.001	, 485			Pin G	51006
1.180	+/-0.010	1, (80	/		VERN	PAD-12
3.150	+/-0.010	3,150			1-	1.
3.070	+/-0.010	3,070			. \	1.
R0.063	+/-0.010	.063	V		Rad 6	



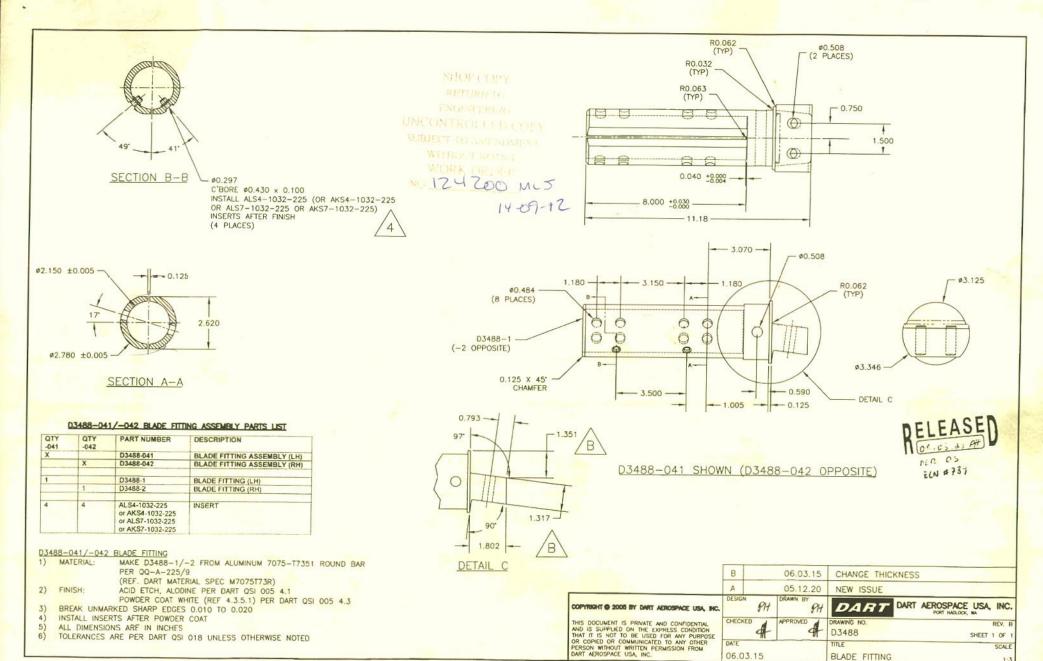
DART AEROSPACE LTD	Work Order:	124200
Description: Blade Fitting, LH / Turning Detail for D3488-1/-2	Part Number:	D3488-1
Inspection Dwg: D3488 / DSK101 Rev: B / D		Page 2 of 2

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
		Milli	ng Section	1		
Ø0.508	+0.006/-0.001	.604			Crape Rin	
0.750	+/-0.010	749	()			0
1.500	+/-0.010	1.497			Height gog	
11.18	+/-0.030	11.170	-			
R0.062	+/-0.010	.062			Ray sage	2
0.125	+/-0.010	.120	1		Vern LA-	18
0.590	+/-0.010	.586	1/			0
0.793	+/-0.010	795			Height go	ige.
1.351	+/-0.010	1-351				
1.317	+/-0.010	1.314	-/			
1.802	+/-0.010	1.204				

Measured by: St. 40	Audited by:	D.a	DAS 08	Prototype Approval:	N/A
Date: 14/10/14	Date:	14/11/12	9-89	Date:	N/A

L	Rev	Date	Change	Revised by	Approved
-	Α	06.03.31	New Issue	KJ/JLM	Approved
	В	08.09.19	Reformat P/O D3488-041		1
	С	08.12.02	Dimension 8.000 removed	KJ/JLM KJ/JLM	all
				KJ/JLIVI 9	411







DATE

CHECKED

**APPROVED** 

DSK DRAWING NO.

101

SHET

SCALE 유 REV. D

79

7

DART

AEROSPACE PORT HADLOCK,

USA,

NC.

06.05.09

D3488-1/-

N

TURNING

DETAIL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SIHT

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